

Drilling tool BLUDRIL

Supplied with 3 adapters, PAM and SGB



Presentation of the case



Manufacturer: **SG PAM**

Type: **BLUDRIL**

Necessary adaptation to work on BLUTOP pipes

Description		References
Adaptation plate 2' Male	Advised	220922
Kit of adapters	YES	See SGPAM catalogue
Screw driver BOSCH without wire (*)	YES	220979
BLUDRIL stem long series (+80 mm)	Advised	229489

Note:

- (*) Use the screw driver at the low speed of 400 revolutions per minute on drilling position.
- To pulverize soapy water on the stem (tool holder) before putting in rotation not to deteriorate the seal of the drilling machine.

Description	Complete tool	Drill only
BLUTOP tool DN19 for valve 20	214191	215444
BLUTOP tool DN24 for valve 25	214193	215445
BLUTOP tool DN30 for valve 32	214195	215446
BLUTOP tool DN38 for valve 40	214196	215447

To screw the tool on the valve



The penetration of BLUTOP tool into the pipe will be done by manual push of the operator.

BLUDRIL is supplied without screw driver.



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Reference 220922



The plate 2'M with flange is screwed on G2 and allow the installation of PM and GM flange adapters.

Adapters depending on valves manufacturer



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Description	Kit reference
Kit adapter HUOT	220932
Kit adapter SAINT GERMAIN & STAUB + PAM	220933
Kit adapter PAMCO	220934
Kit adapter ISEO	220935
Kit adapter AVK	220946

A stem 150mm is delivered with the case for drilling + 1 drill.

Advice:

To check you have enough length of stem before beginning the drilling of the pipe.

Do not stop the rotation of the tool during machining to avoid breaking of teeth.

To extract the pastilles from drilling of BLUTOP tool, it is necessary to deposit the drill of centering.

The adapters supplied in the case cover PAM – SGB range and several valves of STE LIZAIGNE.